STOCKTON STREET — EFFECTIVE DATE: 4/09/84
MARLBORO LIGHTS KS REG S P /6's/4's
PRODUCT CODE-0660/0663/0662

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	84.0	MM
CIGARETTE CIRCUMFERENCE	24.80	MM
FILTER LENGTH	27.0	MM
TIPPING LENGTH	31.000	MM
PACK MOISTURE	(SP) 12.50/6s-4s 13.10	% W/W
TOTAL R.T.D.	5.20	IN. H2O
DILUTION TARGET	20.0 +/- 5.0	%

TIPPING PAPER			
	62MM X 3200M WHITE MARL.TGL	GSR-156	12-827-B LASER PERF.
U & R W/	62MM X 3200M WHITE MARL. TGL	GSR-156	12-827-C LASER PERF.
TIPPING ADHESIVE			
	FINDLEY 344-384		62-920-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
MAX 80/8/3 : B-78097

GLUE PATCH SIZE : 9.0 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	MARLBORO LIGHTS REG S P (FTB - 4S)	
FILLER CUTTING SIZE	30 CUTS PER INCH	
ROD LENGTH	57.0	MM
ROD CIRCUMFERENCE	24.80	MM
ROD R.T.D.		IN. H2O

CIGARETTE PAPER		
	27.25MM X 6500M KC/DEM 156/EC 756	10-023-A
INK		
PROTOS/MK8	MARLBORO BLACK #1-376 (PROTOS & MARK 8)	60-906-A
MARK 9/9-5	MARLBORO BLACK #27077 (MARK 9/9-5)	60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGT. PAPER CHANGED FROM KC/DEM 137-1/EC 873; 27.25MM X 6500M; PM CODE 10-135-A TO KC/DEM 156/EC 756; PM CODE 10-023-A

PREPARED BY: K. A. NEWMAN DATE: 4/03/84
APPROVED BY: _____
OPERATIONS SERVICES PREVIOUS: 3/13/84

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